



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1		NSS	CYLINDER BLOCK ASSEMBLY	1	[ORDER LONG BLOCK 863661A]
2	22	48340	PLUG-PIPE (1/4 IN.)	4	4
3	19	816565	PLUG-EXPANSION (15/32 IN.)	5	4
4	22	860088	BUSHING-ADAPTOR	1	4
5	22	806608A.1	PLUG-DRAIN	2	4
6	25	62706	QUAD RING	2	2,4
7	19	34270	PLUG-EXPANSION (1-5/8 IN.)	8	4
8	17	35465	PIN-DOWEL (5/16 IN.)	4	4
9	22	72640	PLUG-EXPANSION (REAR CAM)	1	4
10	23	85674	BEARING SET	1	4
11		17340T.1	LIFTER-ROLLER	16	4
12	431	811658	CAMSHAFT-ROLLER	1	(350) 4
12	431	862562	CAMSHAFT	1	(6.2L)(S/N 0L670015 THRU 0L67
12	431	862562T.1	CAMSHAFT	1	(6.2L)(S/N 0L679131 and Up)
13		17161T	CHAIN-TIMING	1	4
14	43	811659	SPROCKET-CAMSHAFT	1	4
15	43	17160	SPROCKET-CRANKSHAFT	1	4
16	10	35339	BOLT (5/16-18 X 3/4 IN.)	3	4
17	12	848136	WASHER	3	4
18	17	35312	PIN	1	4
19		17341	GUIDE-LIFTER	8	4
20		811662	RETAINER-LIFTER GUIDE	1	4
21	10	34500	SCREW (5/16-18 X 5/8 IN.)	3	4
22	12	811664	WASHER	3	4
23		845941	RETAINER-CAMSHAFT	1	4
24	10	845943	SCREW (1/4-20 X 1/2 IN.)	2	4
25		807695T	PLATE-BLOCK-OFF	1	
26	27	34898	GASKET	1	2,4
27	10	35366	SCREW (1/4-20 X 9/16 IN.)	2	
28	10	98261	SCREW (3/8-16 X 3/4 IN.)	2	
29	13	35048	LOCKWASHER (3/8 IN.)	2	
0		863661A.1	MARINE LONG BLOCK ENGINE	1	(350)
0		865108A01	MARINE LONG BLOCK ENGINE	1	(6.2L)(S/N 0L670015 THRU 0L67
0		865108A02	MARINE LONG BLOCK ENGINE	1	(6.2L)(S/N 0L679131 and Up)
0	92	809825	SEALER-RED RTV (WHERE APPL)	1	
0	92	34227	PERFECT SEAL (WHERE APPLIC)	1	
0	27	807670A96	GASKET SET-ENGINE OVERHAU	1	